



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2734
Job Sheet 167739



Part No: D2734

Part Name: Step End Plate



Part Weight: 0 lbs

Job Created: 11/6/17

Due Date: 12/6/17

Type: SOLD

Ship Via:

Job Qty: 60 ea

Status: Scheduled

Job Tracking No:

Created By: Victoria Michaud-Febrille

Description:

Priority: High

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	60 Ea	12/5/17	12/5/17	0.00	0.00	Start Up Waterjet1		SS
100	Waterjet	60 pcs	12/5/17	12/5/17	0.00	0.84	Waterjet1		30
120	QC	60 pcs	12/5/17	12/5/17	0.00	0.00	QC8		38
130	Small Fab	60 pcs	12/6/17	12/6/17	0.01	0.61	Small Fab		9-88
140	QC	60 pcs	12/6/17	12/6/17	0.00	0.00	QC5		38
150	Packaging	60 pcs	12/6/17	12/6/17	0.00	0.00	Packaging3	15 2017	DAS 9-88
160	QC21-SA	60 Ea	12/6/17	12/6/17	0.00	0.00	QC21		38

Part Op 100 - 1-Cut as per Dwg D 2734
Descriptions: 130 - Form as per drawing D2734
150 - *** STOCK IN STEP CELL***

NOV 15 2017

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M5052H32S.063	4	41	0	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	End Plate	2.900inches ± 0.030	2.930 2.870		
2	End Plate	3.040inches ± 0.030	3.070 3.010		
3	End Plate	0.063inches ± 0.010	0.073 0.053		

Plex 11/6/17 10:56 AM dart.Michaud-Febrille.Victoria

M5052H32S.063
M137175

DART
AEROSPACE
S008231



Step End Plate

PART NO: D2734
Revision:
Operation:
Change No:

Start up Operation

Mfg Date: 11/09/17
Job No: 167739

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DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QS1042) Approval		
Description Work Order Deviation				Disposition				Completed By	
								Lead hand / Supervisor Approval Verification	
								QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____							
Misidentified ☐	Past Due ☐								